



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5622-1
Job Sheet 187376



Part No: D5622-1

Job Qty: 36 ea

Part Name: Fwd Wearshoe



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/3/18

Job Tracking No:

Due Date: 12/24/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D5622 REV.B IPP REV:A NEW ISSUE 18/05/16 JFS VERIFIED BY:DD IPP REV:B 18.11.26 AS PER DWG REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Flow - 1	36 pcs		12/24/18	0.00	2.23	Waterjet - Flow		<i>18/12/06</i>
120	QC	36 pcs		12/24/18	0.00	0.00	QC2 Waterjet-2		<i>18/12/06</i>
130	QC	36 pcs		12/24/18	0.00	0.00	QC8-2		38 DAS
140	Brake NC	36 pcs		12/24/18	0.12	0.30	Brake NC 1		DAS ⁸⁹ 30
150	QC	36 pcs		12/24/18	0.00	0.00	QC5		38 9-89
160	Autoweld 1	36 pcs		12/24/18	0.00	1.13	Automated welding		<i>100</i>
170	QC	36 pcs		12/24/18	0.00	0.00	QC10		<i>2</i>
180	QC	36 pcs		12/24/18	0.00	0.00	QC5		<i>2</i>
190	HandFinish	36 pcs		12/24/18	0.00	0.98	HandFinish4		<i>7 DAS 121 DAS</i>
200	QC	36 pcs		12/24/18	0.00	0.00	QC3		<i>61</i>
210	Packaging	36 pcs		12/24/18	0.00	0.00	Packaging3-1		<i>DEC 28 2018 9-89</i>
220	QC21-SA	36 Ea		12/24/18	0.00	0.00	<i>W</i> QC21		<i>DEC 28 2018 70</i>

Part Op 110 - 1-Cut D5622-1F as per Dwg D5622 Dwg Rev: B Prog Rev: B 2-Deburr if necessary
Descriptions: 160 - ***SEE NOTE 8 FOR SURFACE BUILDUP*** 1- WELD AS PER DWG AND QSI004 4.5 FOR AUTOMATED WELDING USE 8259 HARDCOAT BATCH: _____
190 - APPLY TEXTURED COATING ON CONCAVE SURFACE AS PER DWG AND QSI BATCH: _____
210 - LOCATION : FP001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	15.3720 sf (.427 ea)	110-Waterjet - Flow - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Flow - 1	M304S16GA	15	109	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐																															
Date : _____		Sequence # : _____		QTY Affected : _____		MRB (QSI042) _____																													
Description Work Order Deviation				Disposition																															
				Completed By _____																															
				Lead hand / Super _____																															
				QC / QA Coordinator _____																															
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="0"><tr><td>☐ Pressure/Forced</td><td>☐ Contamination</td><td>☐ Power Loss/Surge</td><td>☐ Positioned Wrong</td></tr><tr><td>☐ Bending</td><td>☐ Misaligned/off center</td><td>☐ Folio/Program</td><td>☐ Outside Tolerance</td></tr><tr><td>☐ Crushing</td><td>☐ BOM/Route</td><td>☐ Grain Direction</td><td>☐ Drawing</td></tr><tr><td>☐ Cracks</td><td>☐ Broken/Damage/Defect</td><td>☐ Weld</td><td>☐ Finish</td></tr><tr><td>☐ Crimp/Kink/Ripple/Wave/Twist</td><td>☐ Incomplete/Unclear Instructions</td><td>☐ Wrong Stock Pulled</td><td>☐ Part Lost/Missing</td></tr><tr><td>☐ Marks/Chatter</td><td>☐ Drill Holes</td><td>☐ Out of Sequence</td><td>☐ Misread</td></tr><tr><td>☐ Mislabeled</td><td>☐ Fit/Function</td><td>☐ Off-set/Set-up</td><td></td></tr></table>						☐ Pressure/Forced	☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong	☐ Bending	☐ Misaligned/off center	☐ Folio/Program	☐ Outside Tolerance	☐ Crushing	☐ BOM/Route	☐ Grain Direction	☐ Drawing	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Finish	☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Part Lost/Missing	☐ Marks/Chatter	☐ Drill Holes	☐ Out of Sequence	☐ Misread	☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up	
☐ Pressure/Forced	☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong																																
☐ Bending	☐ Misaligned/off center	☐ Folio/Program	☐ Outside Tolerance																																
☐ Crushing	☐ BOM/Route	☐ Grain Direction	☐ Drawing																																
☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Finish																																
☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Part Lost/Missing																																
☐ Marks/Chatter	☐ Drill Holes	☐ Out of Sequence	☐ Misread																																
☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up																																	
		Other/Details: _____																																	



Container No: S135352



Part: D5622-1

Job No: 187376

Serial No/Batch: S135352

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/06/18